

Conveyor Roller

PRODUCTS OVERVIEW

www.damonroller.com

Version: 202401V1(1)



Damon
Industry
德马工业

Rolling Guaranteed

About Damon Industry



ONE OF THE GLOBAL LEADING MANUFACTURER OF CONVEYOR ROLLERS

Damon Industry provides millions of rollers all over the world every year for many industries. With professional experience for decades, Damon Industry provides support for global companies to achieve efficient logistics.

Zhejiang Damon Industrial Equipment Co. Ltd, since its establishment in 2004, has always been committed to providing the highest quality conveyor rollers and services for a wide range of industries.

Damon Industry conveyor rollers are used in a variety of industries including food distribution, pharmacy, tobacco, clothing, postal express, logistics and distribution, manufacturing, rubber and airport industries. Damon Industry provides a vast range of reliable and innovative roller solutions. Our dedicated and experienced team of sales people and application engineers work with our clients to ensure the products are suitable for the application and help users improve efficiency and reduce costs.

Globally we have gained the consistent trust of our customers. These customers include influential equipment manufacturing companies and logistics system integrators. We provide customers with over 40 different categories products covering a variety of specifications to suit customers' different requirements.

Damon Industry has manufacturing bases in Asia, Europe, America and Australia, and providing customers a wide range of services such as localized manufacturing, sales and service.

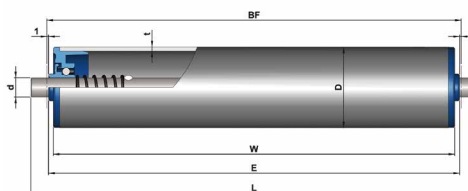
With a strong global presence, Damon Industry will continue to expand and pursue a deeper market share. From introduction of complete information based ERP management system to the independent research and development of the online roller drawing system and then launched 24 h online service, we are viewing our market from a brand new perspective and are willing to share our ideas of quality and innovation with every customer.

Damon Industry was awarded "The Most Innovative Brand" in the industry of Chinese logistics equipment. Damon Industry was also selected for the "Chinese Green Warehousing and Distribution Technology & Equipment" recommended directory. We will always focus on supplying outstanding conveyor roller solutions to local and global customers.

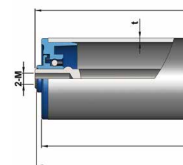
With the starting point of "creating competitiveness for customers' logistics systems", the company is moving towards the vision of "building Damon Industries into the most influential provider and service provider in the field of core components of global logistics equipment".

1900 Series

Light Duty Conveyor Roller



Spring loaded



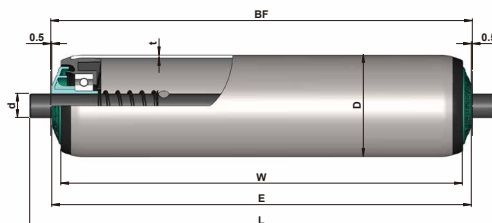
Internal Thread

- Polymer ball bearing
- PVC tube, with good chemical stability
- Very light and smoothly running, suitable for light duty load

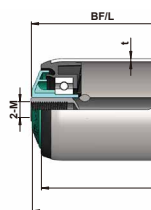
D	t	Shaft	Tube
			PVC
Φ20	1.1	Φ6	√
Φ25	1.8	Φ8	√
Φ30	1.8	Φ8	√
Φ38	2.0	Φ8/10	√
Φ50	2.5	Φ8/10/12	√

1200 Series

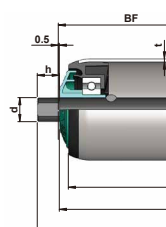
Universal Conveyor Roller



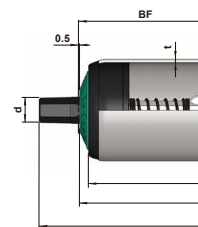
Spring loaded



Internal Thread



Milled Flats



Polyamide sleeve for shaft

- Design of polymer bearing housing and end cap
- Beautiful, quiet operation
- Max speed up to 120m/min
- Anti-static is Standard
- Light running type is available
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

D	t	Shaft	Tube			
			Steel Z/P	SS	Aluminium	PVC
Φ38	1.2	11hex, Φ8/10/12/14	√	√		
Φ48.6	1.5	11hex, Φ10/12/14	√	√		
Φ50	1.5	11hex, Φ8/10/12/14	√	√	√	
Φ50	2.0	11hex, Φ8/10/12/14/15	√			
Φ50	2.5	11hex, Φ8/10/12/14/15				√
Φ60	2.0	11hex, Φ10/12/14/15	√	√	√	
Φ60	3.0	Φ17	√			
Φ76	3.0	Φ20	√	√		
Φ80	3.0	Φ20	√			

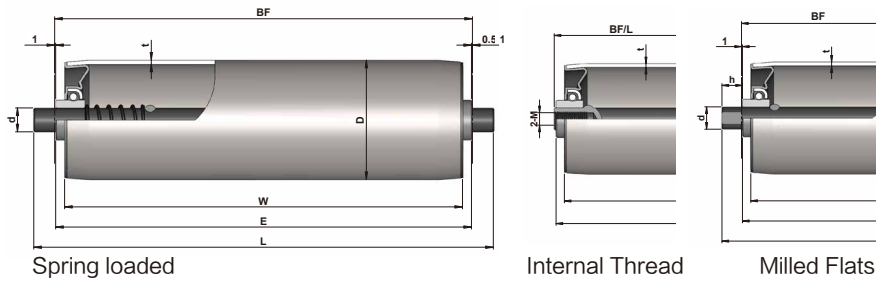
Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

Φ50、60mm rollers can be fitted with PVC sleeve (2mm).

11 hex can provide polyamide shaft sleeve roller.

1100 Series

Light/Medium Duty Conveyor Roller



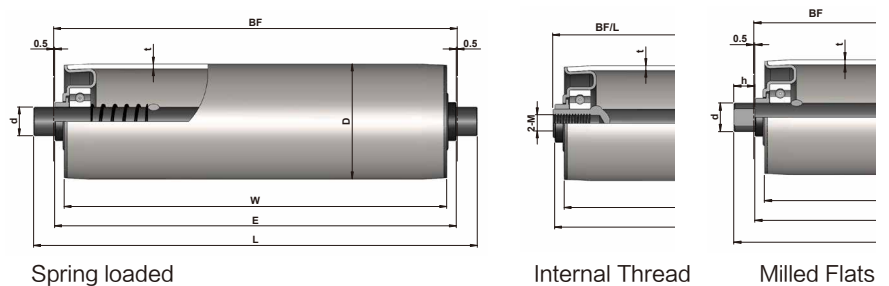
- Special semi-precision bearing housing
- Suitable for gravity or gliding conveyor

D	t	Shaft	Tube		
			Steel Z/P	SS	Aluminium
Φ 18	1.0	Φ 6	√		
Φ 25.6	1.0	Φ 6/8	√		√
Φ 50	1.5	Φ 8	√	√	√

⚠ Not suitable for carrying roller & tensioning position of belt conveyor.

1800 Series

Medium/Heavy Duty Conveyor Roller



- Steel bearing housing, precision bearing, sturdy and durable
- Many options of diameter, wide range of load capacity
- Could apply in conditions of -30~+80°C

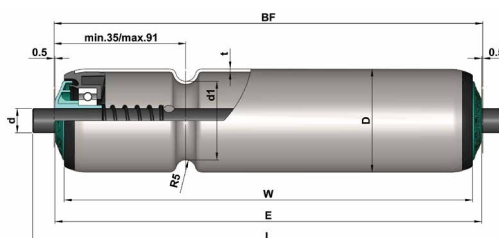
D	t	Shaft	Tube		
			Steel Z/P	SS	Aluminium
Φ 38	1.2	Φ 12	√	√	
Φ 38.2	1.5	Φ 12			√
Φ 50	1.5	Φ 12/15	√	√	√
Φ 50	2.0	Φ 12/15	√		
Φ 60	2.0	Φ 12/15/20	√	√	√
Φ 60	3.0	Φ 15	√		
Φ 76	3.0	Φ 15/20	√	√	√
Φ 76	4.0	Φ 20	√		
Φ 80	3.0	Φ 20	√		
Φ 80	4.0	Φ 20			√
Φ 89	3.0	Φ 20	√		
Φ 89	4.0	Φ 20	√		

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).

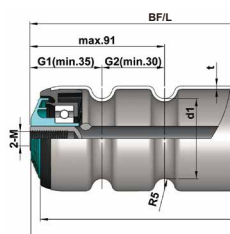
Φ50、60mm rollers can be fitted with PVC sleeve (2mm).

⚠ Not suitable for carrying roller & tensioning position of belt conveyor.

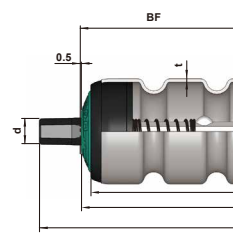
2230/2240 Series

Single/Double Grooved
O-Belt Conveyor Roller

Spring loaded



Internal Thread



Polyamide sleeve for shaft

- Simple structure, groove position customized
- Quiet operation, Standard anti-static design
- Application for light & middle duty
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

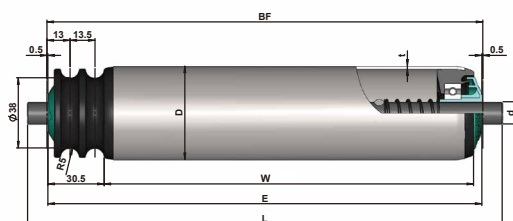
D	t	Shaft	Tube	
			Steel Z/P	SS
$\Phi 48.6$	1.5	11hex, $\Phi 10/12/14/15$	√	√
$\Phi 50$	1.5	11hex, $\Phi 8/10/12/14/15$	√	√
$\Phi 60$	2.0	11hex, $\Phi 10/12/14/15$	√	√

Remark: $\Phi 50\text{mm}$ rollers can be fitted with PU sleeve (2mm).

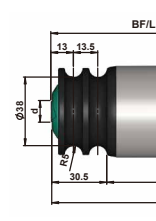
$\Phi 50$ 、 60mm rollers can be fitted with PVC sleeve (2mm).

11 hex can provide polyamide shaft sleeve roller.

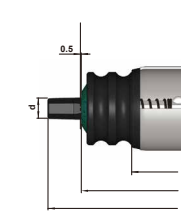
2260 Series

Double Groove O-Belt Pulley
Conveyor Roller

Spring loaded



Internal Thread



Polyamide sleeve for shaft

- The end driven, more stabilized conveying
- Based on 1200 series design, beautiful, quiet operation
- Application for light & middle duty
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

D	t	Shaft	Tube		
			Steel Z/P	SS	Aluminium
$\Phi 50$	1.5	11hex, $\Phi 10/12/14/15$	√	√	√

Remark: $\Phi 50\text{mm}$ rollers can be fitted with PVC sleeve (2mm) and PU sleeve (2mm).

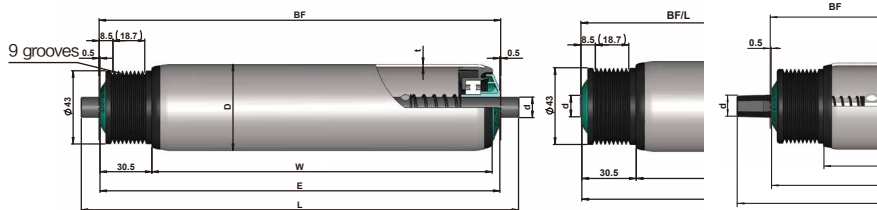
11 hex can provide polyamide shaft sleeve roller.



- Quiet operation, higher transport efficiency
- 9 V-grooves, more options of PJ poly-Vee belt
- Application for middle & high speed, light & middle duty
- Temperature range: -5°C ~ +40°C
- Humidity range: 30%~90% RH (non-condensation).

2250 Series

Poly-Vee Conveyor Roller



Spring loaded

Internal thread

Polyamide sleeve for shaft

D	t	Shaft	Tube		
			Steel Z/P	SS	Aluminium
Φ48.6	1.5	11hex, Φ10/12/14/15	√	√	
Φ50	1.5	11hex, Φ10/12/14/15	√	√	√

Remark: Φ50mm rollers can be fitted with PVC sleeve (2mm) and PU sleeve (2mm).
11 hex can provide polyamide shaft sleeve roller.

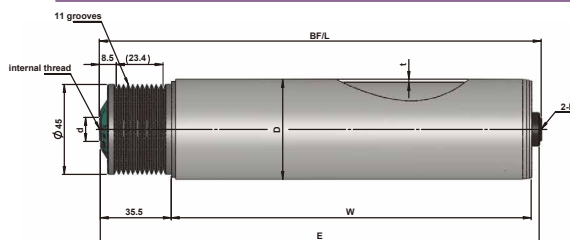
⚠ Please choose the steel Poly-Vee roller when you must use 4PJ belt.



- 11 V-grooves
- The duty capacity can be greater when the 5PJ poly-vee belt is used.
- Temperature range: -5°C~+40°C
- Humidity range: 2%~90%RH (non-condensation).

2890M Series

Medium-Duty Poly-vee Roller



Internal thread

D	t	Shaft	Tube	
			Steel Z/P	SS
Φ50	1.5	Φ12/15	√	√

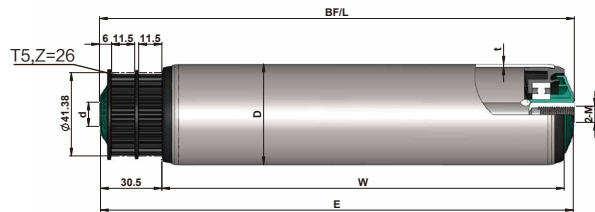
⚠ 5PJ must be applied to the four poly-vee belts near to the driving mechanisms.
(2 belts separately on the left and right sides)



- Compact structure, tension free, simple design.
- T5 tooth profile suitable for roller conveying, higher universality.
- Accurate positioning, combine with MDR can match the application of transplant section.
- Combine with PU timing belt can match the application of clean room and other harsh environment.
- Self-lubricating and maintenance-free.
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

2280 Series

Timing Belt Pulley Conveyor Roller



D	t	Shaft	Tube		
			Steel Z/P	SS	Aluminium
$\Phi 50$	1.5	$\Phi 14/15$	√	√	√

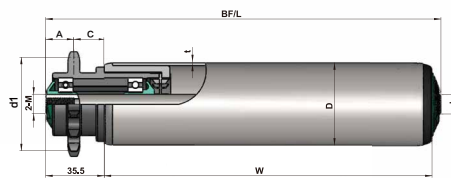
Remark: $\Phi 50\text{mm}$ rollers can be fitted with PVC sleeve (2mm) and PU sleeve (2mm).

2214/2224 Series

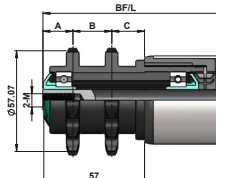
Polymer Single/Double Sprocket Conveyor Roller



- Polymer sprocket design, lighter and quieter
- Self-lubricating with steel chain, completely free of maintenance
- Suitable for light, middle duty convey
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).



2214 Single polymer sprocket



2224 Double polymer sprocket

D	t	Shaft	Sprocket	A	B	C	Tube			
							Steel Z/P	SS	Aluminium	PVC
$\Phi 50$	1.5	$\Phi 12/15$	08B14T	17	22	18.5	√	√	√	
$\Phi 50$	2.5	$\Phi 12/15$	08B14T	17	22	18.5				√
$\Phi 60$	2.0	$\Phi 12/15$	08B14T	17	22	18.5	√	√	√	

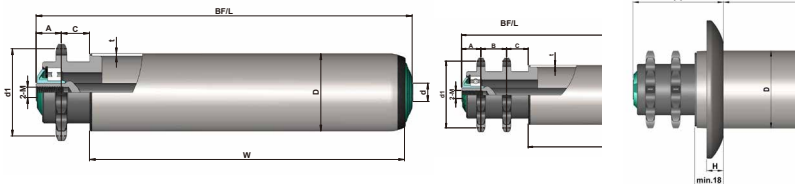
Remark: $\Phi 50\text{mm}$ rollers can be fitted with PU sleeve (2mm).

$\Phi 50$ 、 60mm rollers can be fitted with PVC sleeve (2mm).



2411/2421 Series

Steel Single/Double Sprocket Roller
With polymer bearing housing



2411 Single steel sprocket 2421 Double steel sprocket Flange

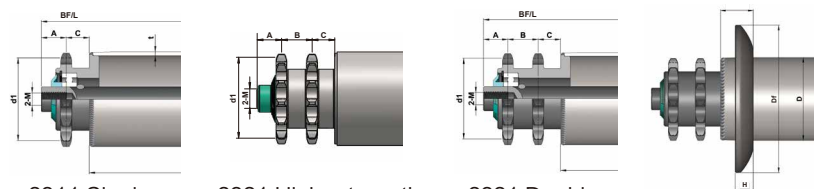
- Circle welding of Steel Sprocket and tube
- High intensity, larger transmit torque
- Polymer bearing housing design, beautiful, quiet
- Temperature range: - 5°C ~ + 40°C
- Humidity range: 30%~ 90% RH (non-condensation).

D	t	Shaft	Sprocket	A	B	C	Tube	
							Steel Z/P	SS
Φ50	1.5	Φ12/15	08B14T	17	22	18.5	√	√
Φ50	2.0	Φ12/15	08B14T	17	22	18.5	√	
Φ60	2.0	Φ12/15	08B14T	17	22	18.5	√	√
Φ76	3.0	Φ20	10B15T	18	26	13	√	√
Φ80	3.0	Φ20	10B15T	18	26	13	√	

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).
 Φ50、60mm rollers can be fitted with PVC sleeve (2mm).
 If steel pallets are transported, the risk of wear on roller surface is higher, please contact us in advance.

2311/2321 Series

Steel Single/Double Sprocket Roller
With steel bearing housing



2311 Single steel sprocket 2321 High-strength steel sprocket 2321 Double steel sprocket Flange



- Circle welding of steel sprocket and tube
- High intensity, larger transmit torque
- Steel bearing housing can be applied in the condition of -30~+80 C

D	t	Shaft	Sprocket	A	B	C	Tube		
							Steel Z/P	High-strength steel, Zinc-plated	SS
Φ50	1.5	Φ12	08B11T	17	22	18.5	√		√
Φ50	2.0	Φ12	08B11T	17	22	18.5	√		
Φ60	2.0	Φ12/15	08B14T	17	22	18.5	√		√
Φ60	3.0	Φ15	08B14T	17	22	18.5	√		
Φ76	3.0	Φ15	08B14T	17	22	18.5	√		√
Φ76	2.0	Φ17	10A13T	20	25	18.5		√	
Φ76	3.0	Φ20	10A13T	20	25	18.5	√		√
Φ76	4.0	Φ20	10A13T	20	25	18.5	√		
Φ80	3.0	Φ20	10B15T	20	25	18.5	√		
Φ89	3.0	Φ20	10B15T	20	25	18.5	√		
Φ89	4.0	Φ20	10B15T	20	25	18.5	√		

Remark: Φ50mm rollers can be fitted with PU sleeve (2mm).
 Φ50、60mm rollers can be fitted with PVC sleeve (2mm).
 If steel pallets are transported, the risk of wear on roller surface is higher, please contact us in advance.

Flange Type	D	Df	H	Flange Material	
				Carbon steel	Stainless steel
welding	Φ60	Φ120	12	√	√
	Φ76	Φ135	16.5	√	√
	Φ80	Φ150	18	√	
	Φ89	Φ150	18	√	

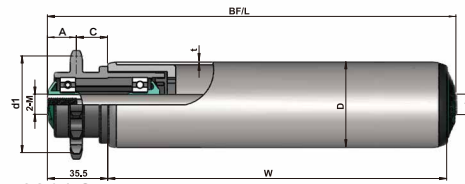
Accumulating conveyor roller series



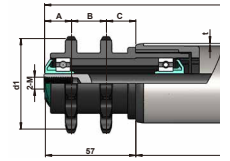
- Polymer sprocket and accumulating sleeve, abrasion resistant and self-lubricating
- Low noise, could switch easily with 2214/2224 series
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

3214/3224 Series

Polymer Single/Double Sprocket Accumulating Roller



3214 Single polymer sprocket



3224 Double polymer sprocket

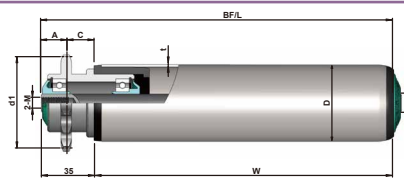
D	t	Shaft	Sprocket	A	B	C	Tube		
							Steel Z/P	SS	PVC
$\Phi 50$	1.5	$\Phi 12/15$	08B14T	17	22	18.5	√	√	
$\Phi 50$	2.5	$\Phi 12/15$	08B14T	17	22	18.5			√
$\Phi 60$	2.0	$\Phi 12/15$	08B14T	17	22	18.5	√	√	



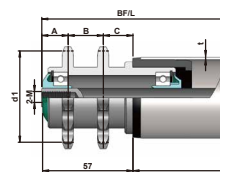
- Size are same as 3214/3224 series
- Steel sprocket is more durable
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

3211/3221 Series

Steel Single/Double Sprocket Accumulating Roller



3211 Single steel sprocket



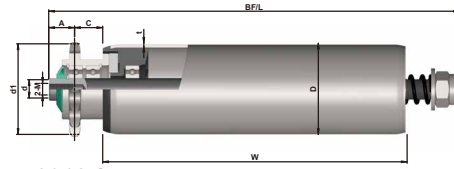
3221 Double steel sprocket

D	t	Shaft	Sprocket	A	B	C	Tube	
							Steel Z/P	SS
$\Phi 50$	1.5	$\Phi 12/15$	08B14T	17	22	18.5	√	√
$\Phi 60$	2.0	$\Phi 12/15$	08B14T	17	22	18.5	√	√

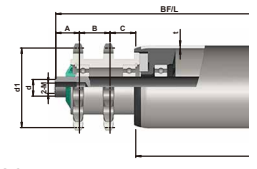


3816/3826 Series

Steel Single/Double Sprocket
Adjustable Accumulating Roller



3816 Single steel sprocket



3826 Double steel sprocket

- Special friction slice, well abrasion resistant, long life time
- Adjustable friction, more accurate and steady convey , wide application

D	t	Shaft	Sprocket	A	B	C	Tube	
							Steel Z/P	SS
Φ50	1.5	Φ12	08B11T	17	22	18.5	√	√
Φ60	2.0	Φ15	08B14T	17	22	18.5	√	√
Φ76	3.0	Φ20	10A13T	20	25	18.5	√	√

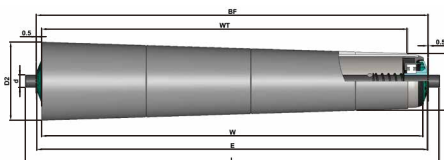
⚠ Please pay attention to the driving force, recommended use of roller guardrail, try best to reduce the frictional resistance between goods and guard bar. Please make a test running on sample machine if user doesn't have a long-term experience.

Curve Conveyor Roller Series

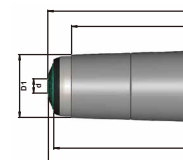


- Beautiful, quiet running, easy to clean
- Modular designed PVC sleeve, short delivery time
- Light weight, excellent performance of start-up
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

1600 Series Gravity Tapered Sleeve Roller



Spring loaded



Internal Thread

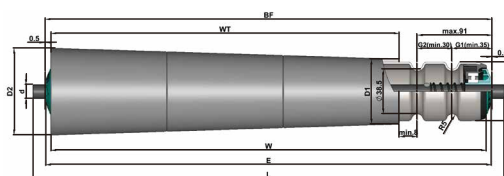
D	t	Shaft	Taper Length	D1	D2
Φ 50	1.5	11hex, Φ 12/15	295	Φ 52.5	Φ 71
			345	Φ 55.6	Φ 77.3
			395	Φ 52.5	Φ 77.3
			445	Φ 55.6	Φ 83.6
			495	Φ 52.5	Φ 83.6
			545	Φ 55.6	Φ 89.9
			595	Φ 52.5	Φ 89.9
			645	Φ 55.6	Φ 96.2
			695	Φ 52.5	Φ 96.2
			745	Φ 55.6	Φ 102.5
			795	Φ 52.5	Φ 102.5
			845	Φ 55.6	Φ 108.8
895	Φ 52.5	Φ 108.8			

Remark: 1. Steel Z/P and SS tubes are available.
2. Anti-static taper sleeve (black) available.
3. The taper sleeve length dimension (WT) is not accurate.

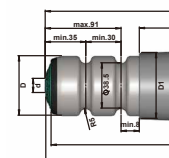
2640 Series Double Grooved Tapered Sleeve Roller



- O-belt drive, grooves position customized
- Quiet running, shockproof and well abrasion resistant
- Light weight, easy start-up
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).



Spring loaded



Internal Thread

D	t	Shaft	Taper Length	D1	D2
Φ 50	1.5	11hex, Φ 12/15	295	Φ 52.5	Φ 71
			345	Φ 55.6	Φ 77.3
			395	Φ 52.5	Φ 77.3
			445	Φ 55.6	Φ 83.6
			495	Φ 52.5	Φ 83.6
			545	Φ 55.6	Φ 89.9
			595	Φ 52.5	Φ 89.9
			645	Φ 55.6	Φ 96.2
			695	Φ 52.5	Φ 96.2
			745	Φ 55.6	Φ 102.5
			795	Φ 52.5	Φ 102.5
			845	Φ 55.6	Φ 108.8
895	Φ 52.5	Φ 108.8			

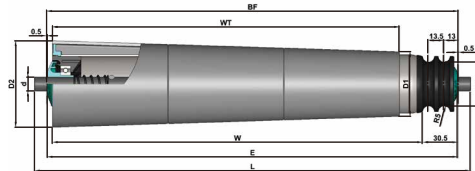
Remark: 1. Steel Z/P and SS tubes are available.
2. Anti-static taper sleeve (black) available.
3. The taper sleeve length dimension (WT) is not accurate.



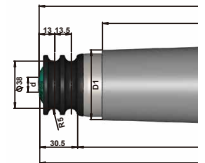
- O-belt drive, moving the O-belt to the end of the roller
- Light weight, easy start-up
- Suitable for light convey, steady running
- Temperature range: - 5°C ~ + 40°C
- Humidity range: 30%~ 90% RH (non-condensation).

2660 Series

O-Belt Wheel Tapered Sleeve Roller



Spring loaded



Internal Thread

D	t	Shaft	Taper Length	D1	D2
Φ 50	1.5	11hex, Φ 12/15	295	Φ52.5	Φ71
			345	Φ55.6	Φ77.3
			395	Φ52.5	Φ77.3
			445	Φ55.6	Φ83.6
			495	Φ52.5	Φ83.6
			545	Φ55.6	Φ89.9
			595	Φ52.5	Φ89.9
			645	Φ55.6	Φ96.2
			695	Φ52.5	Φ96.2
			745	Φ55.6	Φ102.5
			795	Φ52.5	Φ102.5
			845	Φ55.6	Φ108.8
			895	Φ52.5	Φ108.8

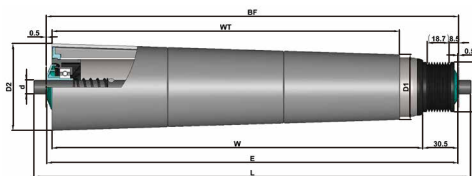
Remark: 1.Steel Z/P and SS tubes are available.
2.Anti-static taper sleeve (black) available.
3.The taper sleeve length dimension (WT) is not accurate.

2650 Series

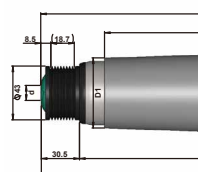
Poly-Vee Tapered Sleeve Roller



- Poly-vee drive,high speed,low noise
- Light weight, easy start-up
- Suitable for light&middle duty convey
- Temperature range: - 5°C ~ + 40°C
- Humidity range: 30%~ 90% RH (non-condensation).



Spring loaded



Internal Thread

D	t	Shaft	Taper Length	D1	D2
Φ 50	1.5	11hex, Φ 12/15	295	Φ52.5	Φ71
			345	Φ55.6	Φ77.3
			395	Φ52.5	Φ77.3
			445	Φ55.6	Φ83.6
			495	Φ52.5	Φ83.6
			545	Φ55.6	Φ89.9
			595	Φ52.5	Φ89.9
			645	Φ55.6	Φ96.2
			695	Φ52.5	Φ96.2
			745	Φ55.6	Φ102.5
			795	Φ52.5	Φ102.5
			845	Φ55.6	Φ108.8
			895	Φ52.5	Φ108.8

Remark: 1.Steel Z/P and SS tubes are available.
2.Anti-static taper sleeve (black) available.
3.The taper sleeve length dimension (WT) is not accurate.

⚠ Please choose the steel Poly-Vee roller when you must use 4PJ belt.

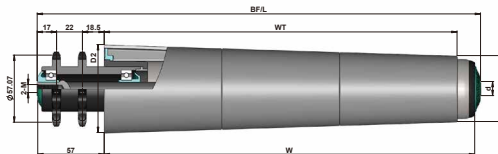
Curve Conveyor Roller Series



- Polymer sprocket, self-lubricating and maintenance-free
- Light weight, easy start-up
- Suitable for low-load convey
- Temperature range: $-5^{\circ}\text{C} \sim +40^{\circ}\text{C}$
- Humidity range: 30%~ 90% RH (non-condensation).

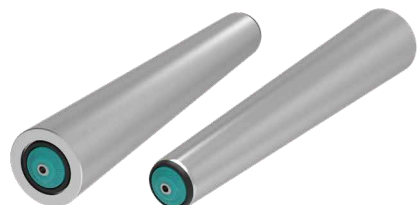
2624 Series

Polymer Sprocket
Tapered Sleeve Roller



D	t	Shaft	Taper Length	D1	D2
Φ50	1.5	Φ12/15	295	Φ52.5	Φ71
			345	Φ55.6	Φ77.3
			395	Φ52.5	Φ77.3
			445	Φ55.6	Φ83.6
			495	Φ52.5	Φ83.6
			545	Φ55.6	Φ89.9
			595	Φ52.5	Φ89.9
			645	Φ55.6	Φ96.2
			695	Φ52.5	Φ96.2
			745	Φ55.6	Φ102.5
			795	Φ52.5	Φ102.5
			845	Φ55.6	Φ108.8
895	Φ52.5	Φ108.8			

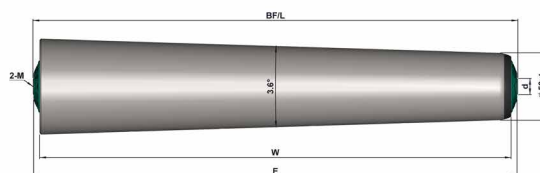
Remark: 1. Steel Z/P and SS tubes are available.
2. Anti-static taper sleeve (black) available.
3. The taper sleeve length dimension (WT) is not accurate.



- All-steel tapered tube
- Polyamide bearing housing, end cap design
- Artistic, quiet operation

1500 Series

Gravity Steel Tapered Roller



D	t	Shaft	Tube	
			Steel Z/P	SS
Φ50	2.0	Φ12/15	√	√

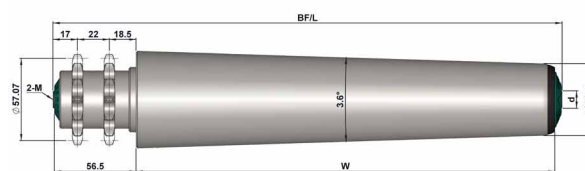
Remark: If used in high and low temperature or special environment, please specify clearly.



- All-steel tapered tube
- Welding steel sprocket
- Sturdy, durable

2521 Series

Sprocket Steel Tapered Roller



D	t	Shaft	Sprocket	Tube	
				Steel Z/P	SS
Φ50	2.0	Φ12/15	08B14T	√	√

Remark: If used in high and low temperature or special environment, please specify clearly.



ZHEJIANG DAMON INDUSTRIAL EQUIPMENT CO., LTD

Address: Shangqiang Industrial Park, Daixi, Huzhou, China

Tel.: +86-0572-3826 065/066

Fax: +86-0572-3826 080

Email: sales@damonroller.com

Website: www.damonroller.com



LinkedIn

Romania

Damon Industrial Europe Srl

Address: Apahida, Libertatii Str., No. 21, 407035, Cluj, Romania

Tel: +0040-769652317

Email: sales@damonroller.ro

Web: www.damonroller.com

Australia

Damon Australia Pty Ltd

Address: 30 Grasslands Avenue Craigieburn VIC 3064, Australia

Tel: +0061-393337034

Fax: +0061-393084896

E-mail: info@damon-group.com.au

Web: www.damon-group.com.au

America

DA Roller Corporation

Address: 11310 Rockfield Ct, Cincinnati, OH 45241, USA.

Tel: +001-5138981850

Email: info@daroller.com

Web: www.daroller.com

Japan

Kyowa Manufacturing Co., Ltd.

Address: 570-10 Kubota-cho, Kasai-city, Hyogo pref. 675-2364 JAPAN

Tel: +0081-790420601

Fax: +0081-790424895

E-mail: sales@pulseroller.com

Web: www.pulseroller.com

Singapore

Rollflex Pte. Ltd.

Address: Blk 22, Woodlands Link, #04-70, Singapore 738734

Tel: +0065-62570811

Fax: +0065-62573811

E-mail: sales.sg@rollflexmfg.com

Web: www.rollflexmfg.com

Indonesia

PT. Rollflex Manufacturing Indonesia

Address: Taman Tekno BSD, Sektor XI Blok H-11 No. 7 Serpong, Tangerang 15314

Tel: +006221-36720399

Fax: +006221-36720388

E-mail: sales.id@rollflexmfg.com

Web: www.rollflexmfg.com

Malaysia

Rollflex (M) Sdn.Bhd.

Address: Lot 58908, No. 3399, Jalan Pekeliling Tanjung 27/2 Kawasan Perindustrian Indahpura, 81000 Kulai, Johor, Malaysia.

Tel: +006012-7272896

E-mail: sales.my@rollflexmfg.com

Web: www.rollflexmfg.com

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